

ADDED -1 & -2 BENT. SHT 2 & 4 ZN C6 0.80 DIM WAS 0.60. SHT 10 ZN C7 & C4 1.75 DIM WAS 1.55 -5 & -6 UPDATED ACCORDINGLY. SHT 13 ZN C8 2.5 DIM WAS 2.3, 1.66 DIM WAS 1.46. -7 & -8 UPDATED ACCORDINGLY. AJS 14.03.07 ADD BENT SHAPES -3/-4/-7/-8 13.02.04 D4541-5F WAS -5; ADD -5/-6; RMV FINISH (-1/-2/-3/-5F/-7); 0.70 WAS 0.60 (ZN D1-3) 12.04.20 -5: 1.55 WAS 1.45 (ZN C4-4) 12.02.01 **NEW ISSUE** 12.01.09 REV. DESCRIPTION DATE

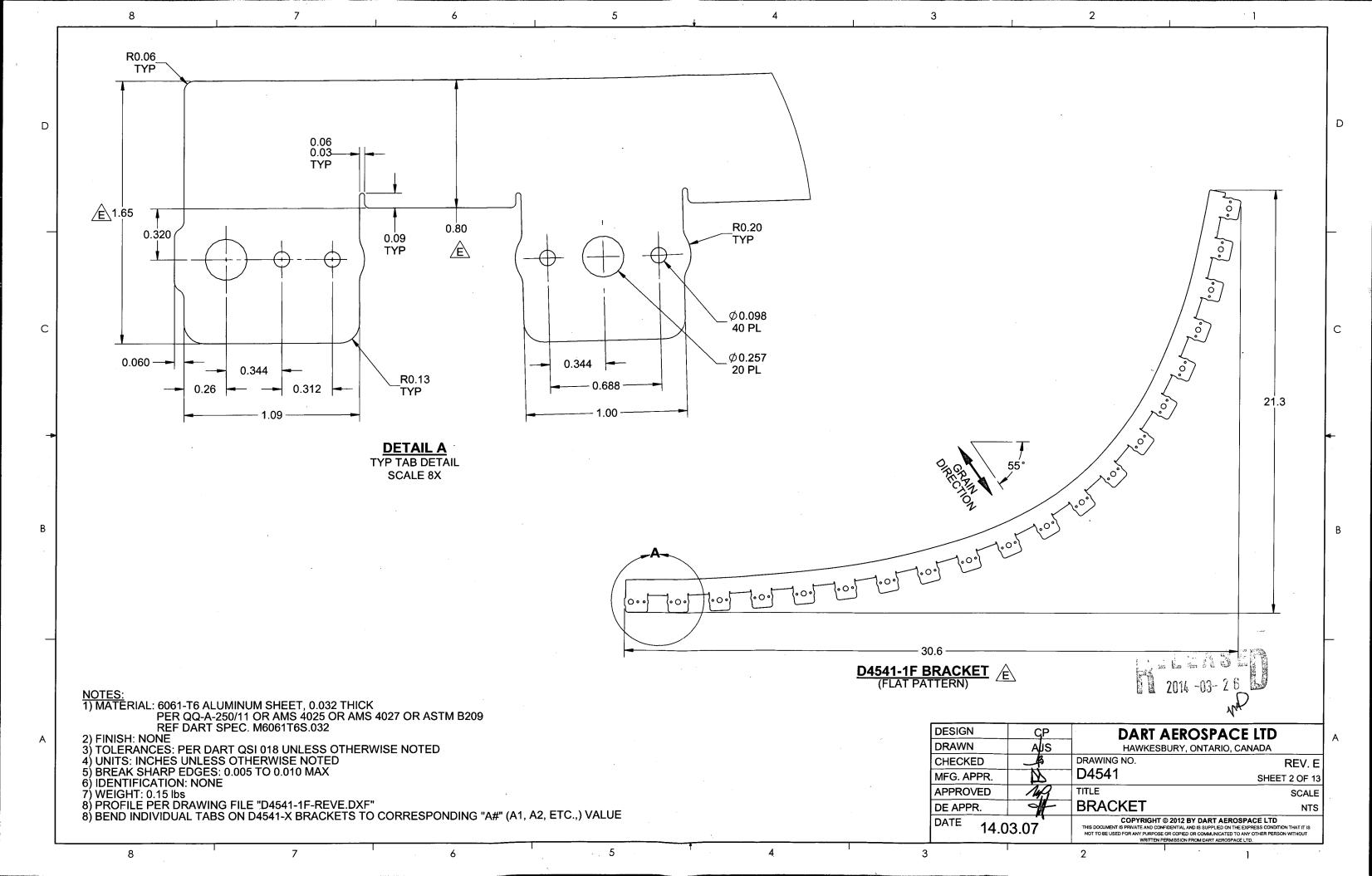
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A	DRAWING NO.	REV. E
MFG. APPR.	<i>Z</i>	D4541	SHEET 1 OF 13
APPROVED	140	TITLE	SCALE
DE APPR.	4	BRACKET	NTS
DATE 14.03.07		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	

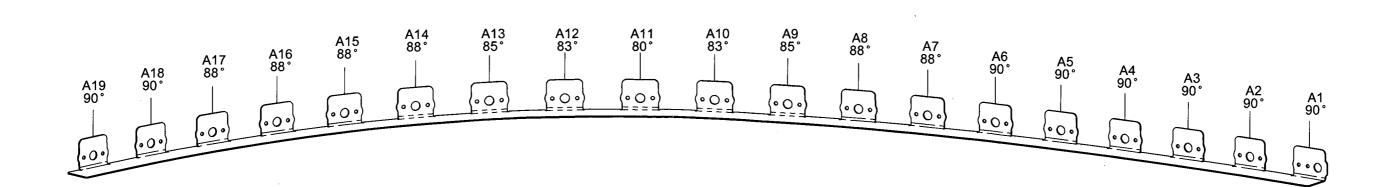
1) MATERIAL: MAKE FROM D4541-1F 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: DART P/N & B/N PER DART QSI 044 6.1

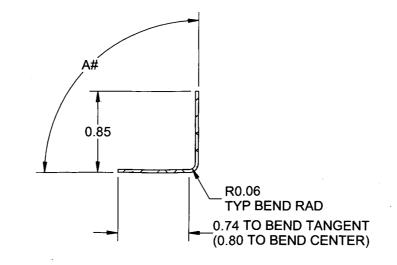
8

8) BEND INDIVIDUAL TABS ON D4541-X BRACKETS TO CORRESPONDING "A#" (A1, A2, ETC.,) VALUE





D4541-2 BRACKET



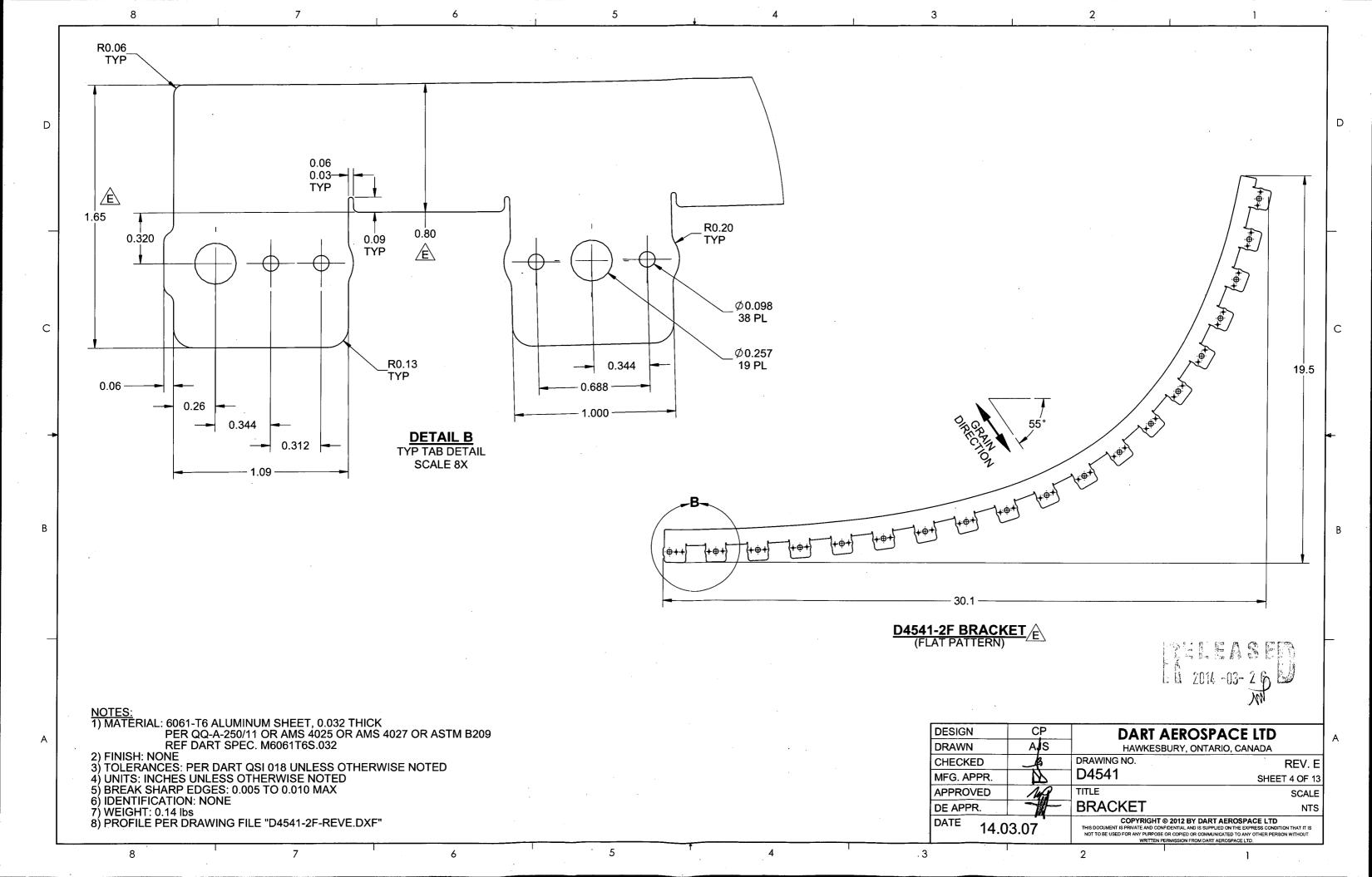


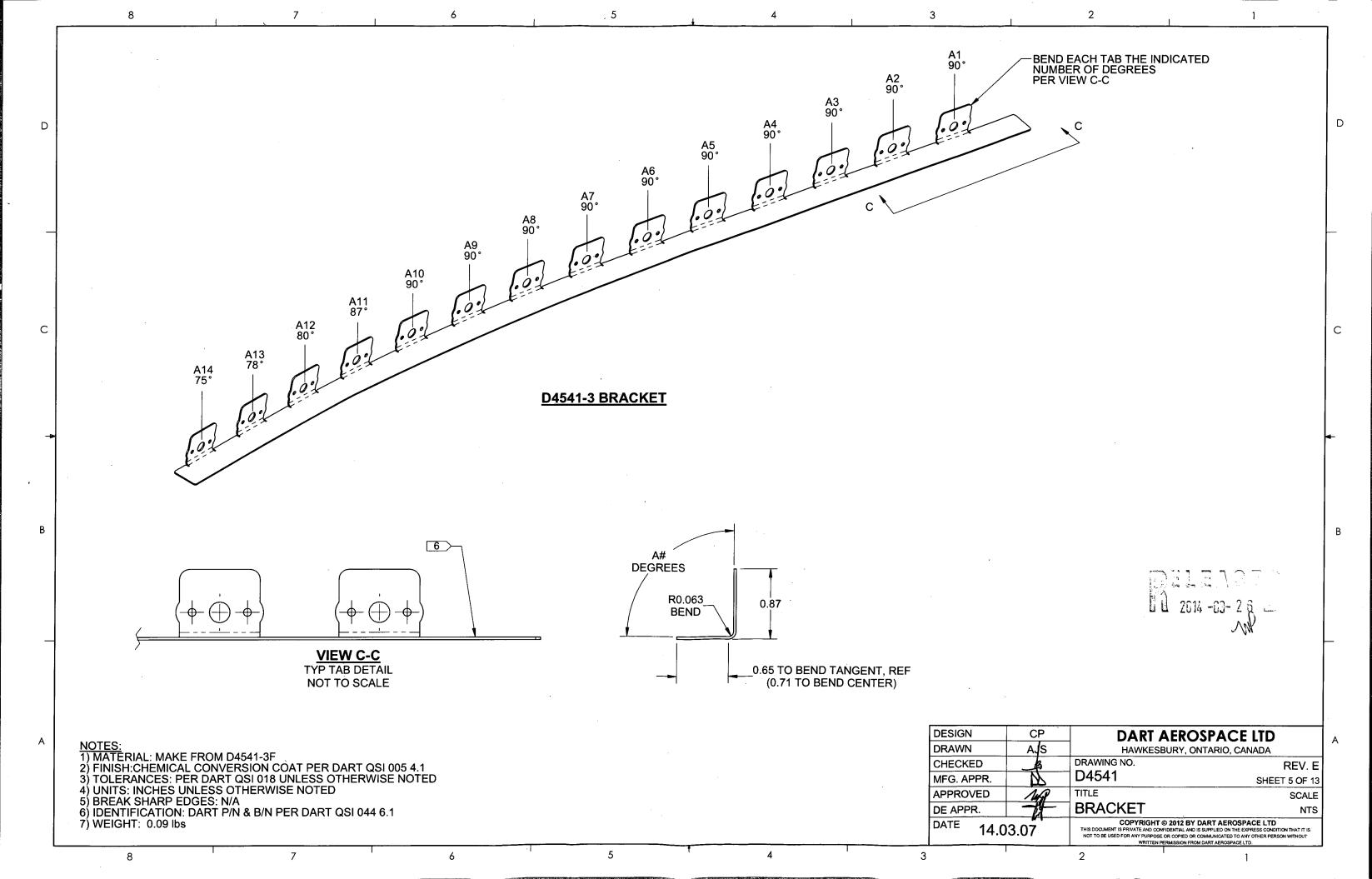
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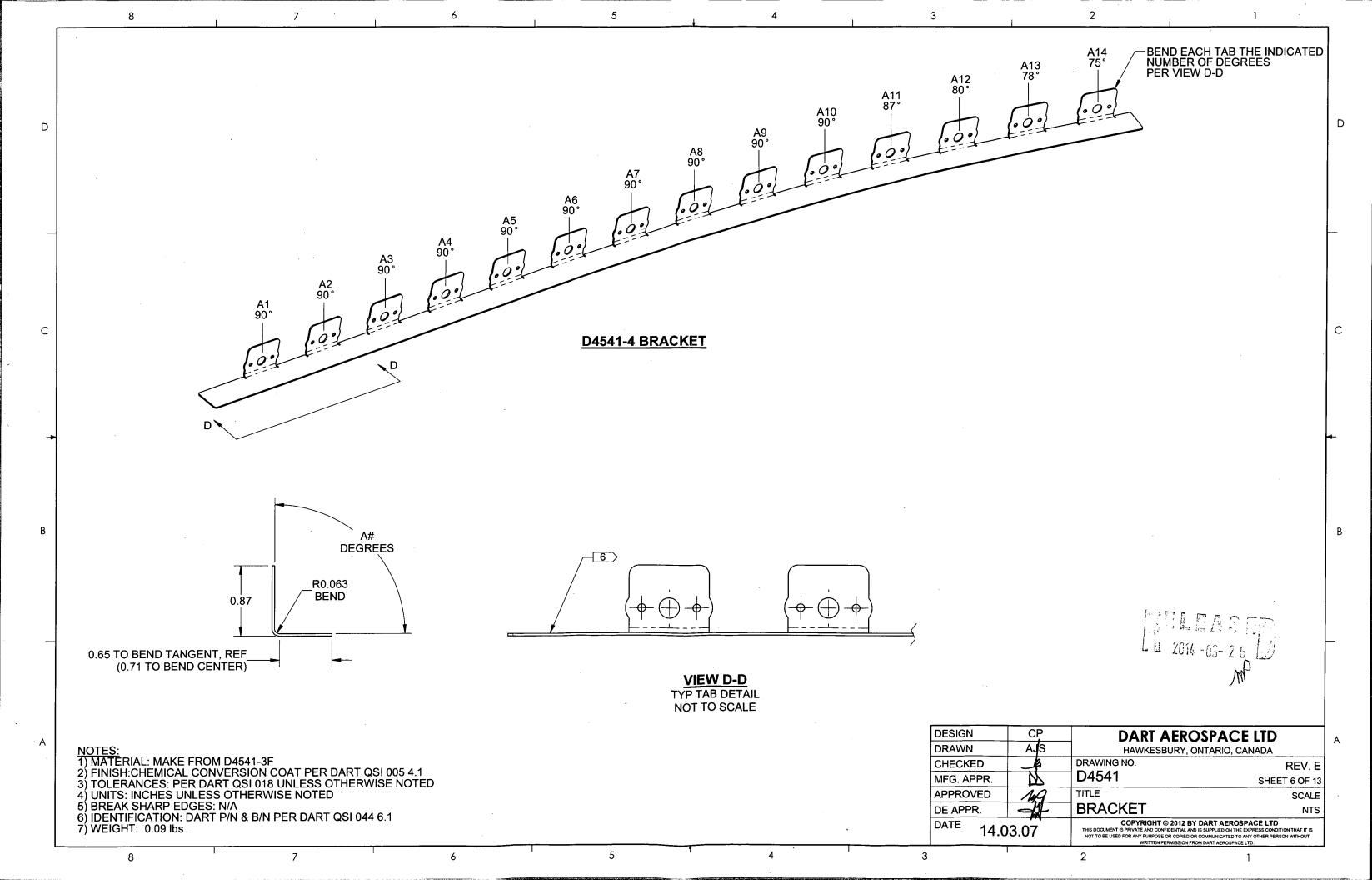
- 1) MATERIAL: MAKE FROM D4541-2F
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: DART P/N & B/N PER DART QSI 044 6.1

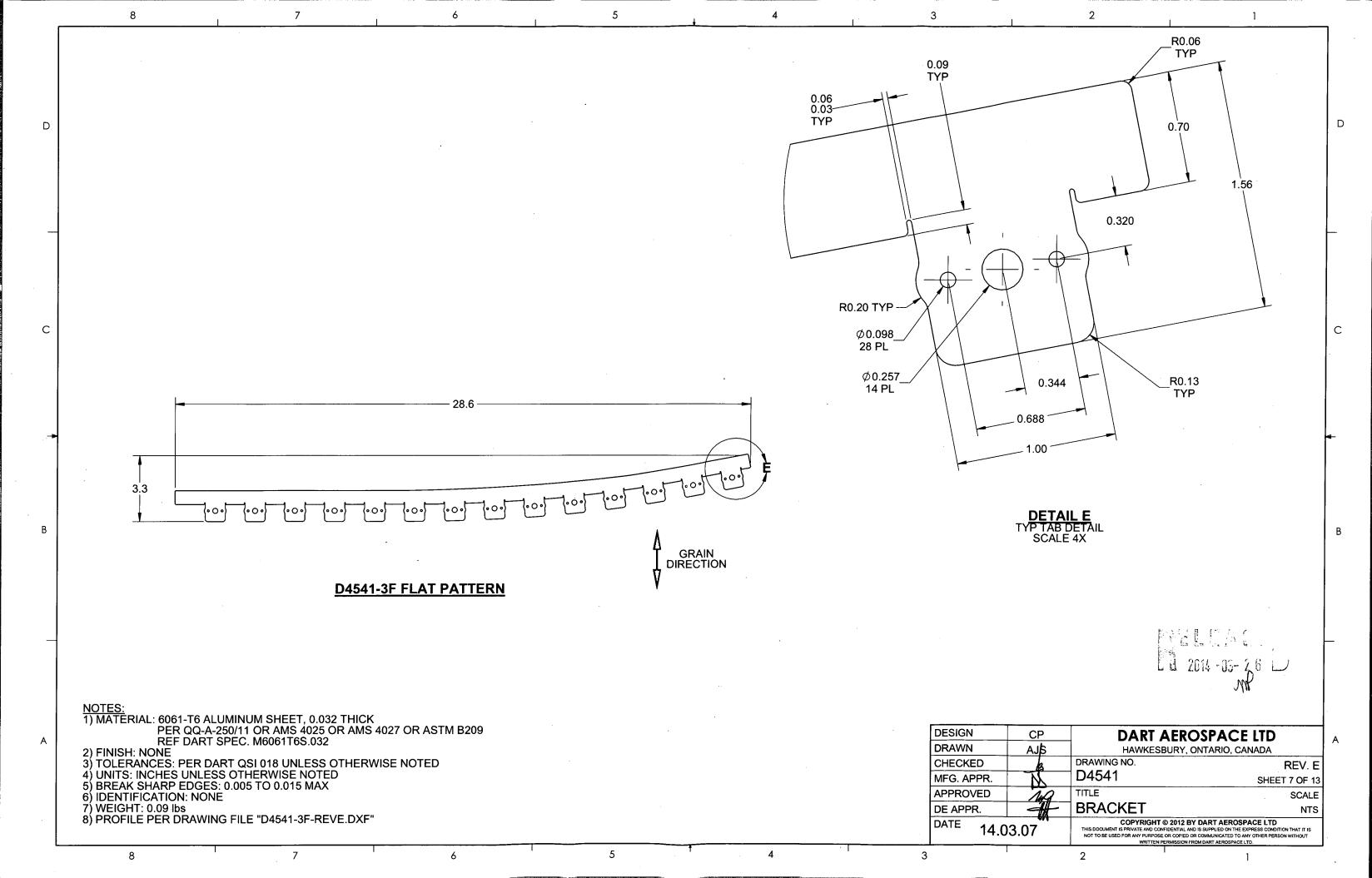
- 7) WEIGHT: 0.15 lbs 8) BEND INDIVIDUAL TABS ON D4541-X BRACKETS TO CORRESPONDING "A#" (A1, A2, ETC.,) VALUE

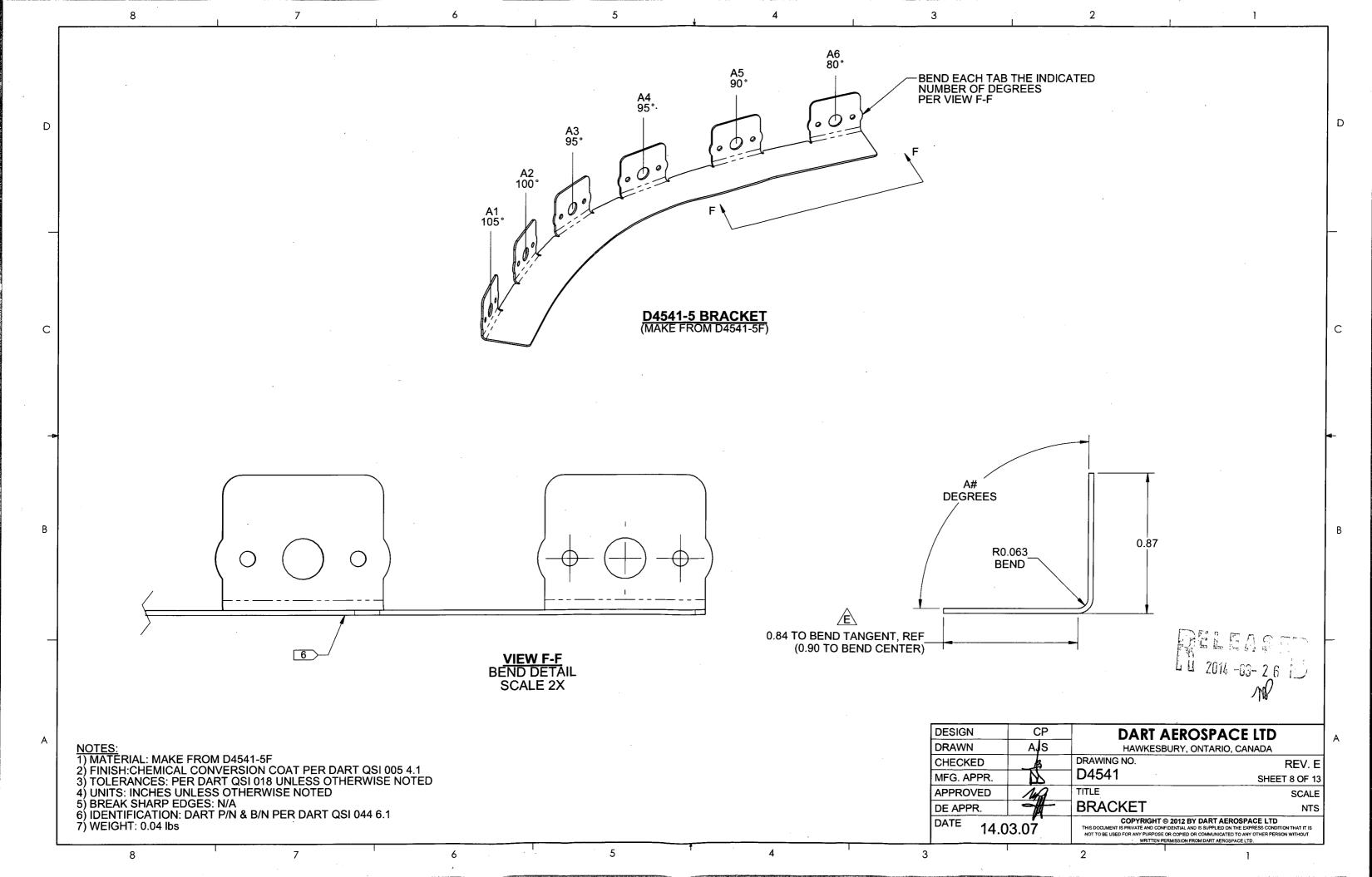
DESIGN	СР	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	_B	DRAWING NO.	REV. E
MFG. APPR.	N/	D4541	SHEET 3 OF 13
APPROVED	149	TITLE	SCALE
DE APPR.		BRACKET	NTS
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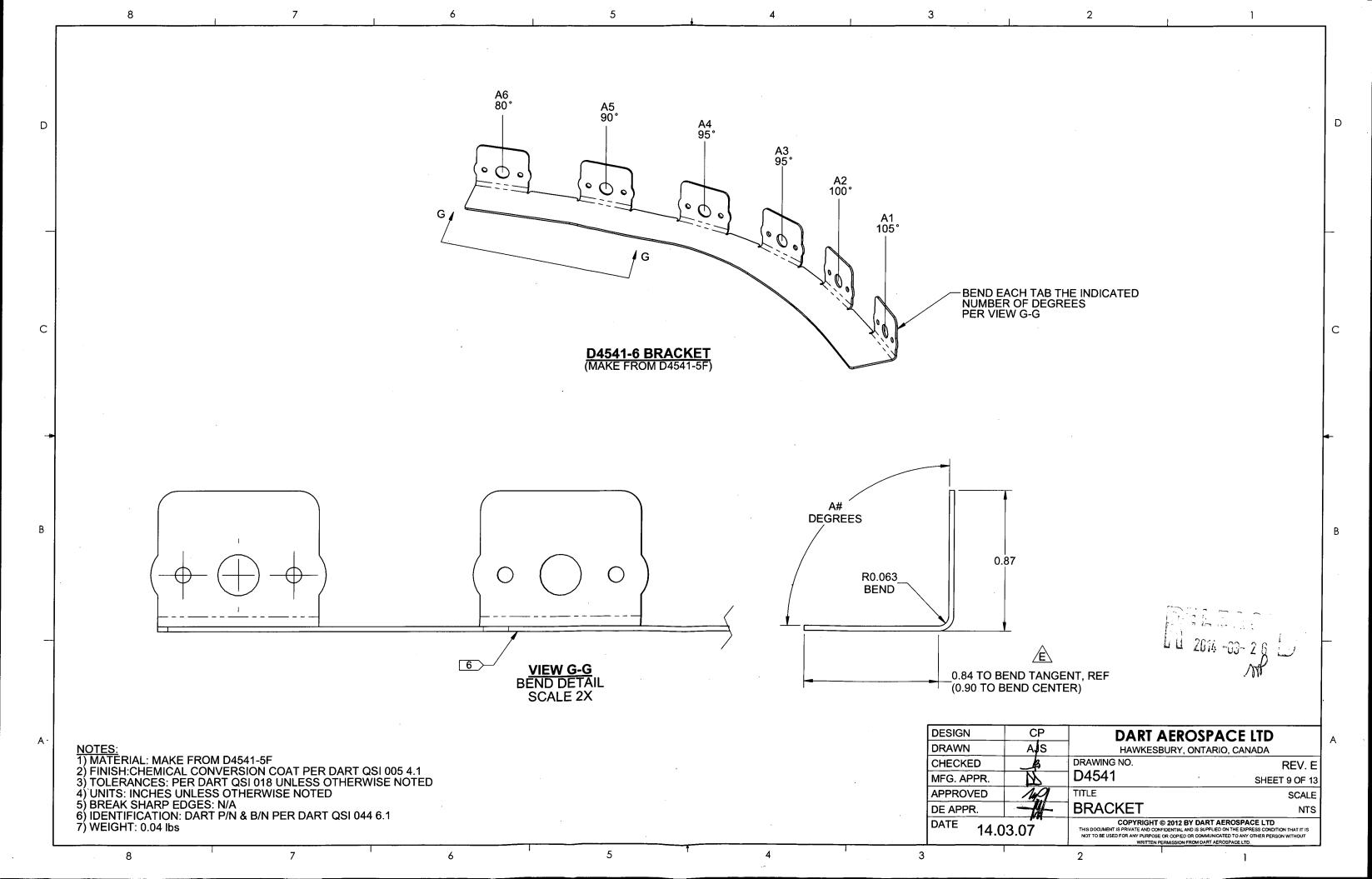












É 1.75 £ 5.4 É 1.75

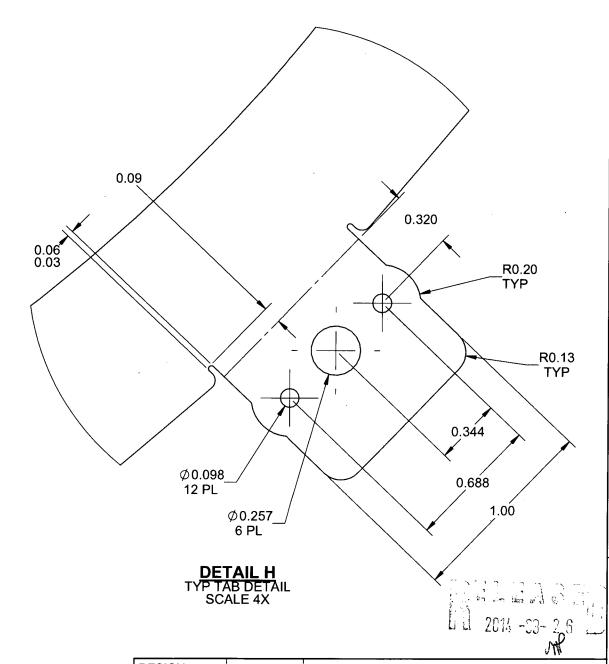
D4541-5F FLAT PATTERN

NOTES:
1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S.032

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2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.04 lbs
8) PROFILE PER DRAWING FILE "D4541-5F-REVE.DXF"



DESIGN_	CP	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	_k	DRAWING NO.	REV. E
MFG. APPR.	7	D4541	SHEET 10 OF 13
APPROVED	NO	TITLE	SCALE
DE APPR.	4	BRACKET	NTS
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